

FGS Roofcoat

ISO Topcoat for Brush or Roller Application

Introduction

FGS Roofcoat is a pre-accelerated isophthalic topcoat. It has been formulated for brush or roller application.

The Scott Bader Technical Service Department is able to provide information and advice relating to the use of composites products in a wide range of markets and applications.

Applications

FGS Roofcoat is suitable for use in general flat roofing applications.

Features and Benefits

FGS Roofcoat has been developed to ensure good intrinsic weathering properties and good water resistance. The robust formulation ensures the topcoat is suitable for use in a wide range of application conditions.

Product Characteristics

Ideally the FGS Roofcoat and ambient temperature should be at, or above, 15 °C before curing is carried out. Lower temperatures will lengthen the cure time considerably. Stir well by hand, or with a low shear mixer to avoid aeration, and then allow to stand to regain thixotropy. FGS Roofcoat requires only the addition of a catalyst to start the curing reaction. The recommended catalyst is Catalyst M (or Butanox M50), which should be added at 2 % into the gelcoat. (Please consult our Technical Service Department if other catalysts are to be used). The catalyst should be thoroughly incorporated into the topcoat, with a low shear mechanical stirrer where possible. Please consult our Technical Service Department for further application advice.

For normal use, the application of FGS Roofcoat should be controlled to 0.4 - 0.5 mm (0.015 - 0.020 inch) wet film thickness. As a guide, approximately 650-800 g/m² of topcoat mixture (depending on pigment) will give the required thickness when evenly applied. FGS Roofcoat should be applied to clean and dry surfaces and when used outside when rain is not likely to fall within 2 hours of application.

Properties

Typical Properties

The following table gives typical liquid properties of FGS Roofcoat when tested in accordance with Scott Bader test methods.

Properties for FGS Roofcoat	Method	Typical Result
Viscosity, 25 °C 0.6s ⁻¹	3.41	250-350 poise
Viscosity, 25 °C 4500s ⁻¹	3.6	4 – 8 poise
Specific gravity @ 25 °C	-	1.7
Stability in the dark @ 20 °C	-	3 months
Geltime 20 °C 2% Catalyst M (Butanox M50)	5.25	7 – 12 minutes

Storage

FGS Roofcoat should be stored in the original containers which must be kept closed and airtight. It is recommended that the storage temperature should be less than 20°C to achieve maximum storage life.

Packaging

FGS Roofcoat is supplied in 2.5kg, 5kg and 40kg containers.

Health And Safety

Please refer to Material Safety Data Sheet.